

## Cemented Wirewound Resistors



### FEATURES

- All welded construction
- Ceramic core
- Non-flammable cement coating
- Tinned copper-clad iron leads (for axial parts)
- High power dissipation in small volume
- Ideal for pulse application
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT  
HALOGEN  
**FREE**  
**GREEN**  
(5-2008)

### STANDARD ELECTRICAL SPECIFICATIONS

| MODEL               | POWER RATING<br>$P_{40^\circ\text{C}}$<br>W | POWER RATING<br>$P_{70^\circ\text{C}}$<br>W | LIMITING VOLTAGE<br>$U_{\text{max}}$ | RESISTANCE RANGE $\Omega$<br>TCR =<br>- 10 ppm/K to - 80 ppm/K | RESISTANCE RANGE $\Omega$<br>TCR =<br>100 ppm/K to 180 ppm/K | RESISTANCE RANGE $\Omega$<br>TCR= $\pm$ 100 ppm/K | TOLERANCE<br>$\pm$ % |
|---------------------|---|---|--------------------------------------|--|--|---|----------------------|
| AC01                | 1   | 0.9   | $\sqrt{P \times R}$                  | 0.10 to 33   | 36 to 2.4K   | n/a   | 5                    |
| AC03 <sup>(2)</sup> | 3   | 2.5   | $\sqrt{P \times R}$                  | 0.10 to 390  | 430 to 3.3K  | 3.6K to 5.1K                                      | 5                    |
| AC04                | 4   | 3.5   | $\sqrt{P \times R}$                  | 0.10 to 620  | 680 to 6.8K  | n/a   | 5                    |
| AC05                | 5   | 4.7   | $\sqrt{P \times R}$                  | 0.10 to 910  | 1K to 10K  | n/a   | 5                    |
| AC07                | 7   | 5.8   | $\sqrt{P \times R}$                  | 0.10 to 1.5K   | 1.6K to 15K  | n/a   | 5                    |
| AC10                | 10  | 8.4   | $\sqrt{P \times R}$                  | 0.22 to 560  | 620 to 27K   | n/a   | 5                    |

#### Notes

- <sup>(1)</sup> Resistance value to be selected for  $\pm$  5 % from E24  
<sup>(2)</sup> AC03 WSZ:  $P_{40^\circ\text{C}} = 1.8 \text{ W}$ ;  $P_{70^\circ\text{C}} = 1.5 \text{ W}$

### PART NUMBER AND PRODUCT DESCRIPTION

Part Number: AC0300001509JAC00

A C 0 3 0 0 0 0 0 1 5 0 9 J A C 0 0

| MODEL  | VARIANT  | TCR/MATERIAL                  | VALUE   | TOLERANCE CODE  | PACKAGING CODE        | SPECIAL  |
|--|--|-------------------------------|---|-----------------|-----------------------|--|
| AC01000 = AC01<br>AC03000 = AC03<br>AC04000 = AC04<br>AC05000 = AC05<br>AC07000 = AC07<br>AC10000 = AC10 | 0 = Neutral<br>1 = RT<br>2 = SWI =<br>Special winding <sup>(3)</sup><br>3 = DK SP 20 mm <sup>(4)</sup><br>4 = DK LP 33 mm <sup>(4)</sup><br>5 = DK LP 17.8 mm <sup>(4)</sup><br>6 = NI = Non inductive <sup>(7)</sup><br>7 = DK LP 25.4 mm <sup>(4)</sup><br>8 = SP 25.4 mm<br>9 = WSZ 6720<br>Z = Value overflow<br>(Special)<br>C = E/K 25.4 mm <sup>(4)</sup> | 0 = Standard                  | 3 digit value<br>1 digit multiplier<br>MULTIPLIER<br>7 = $\times 10^{-3}$<br>8 = $\times 10^{-2}$<br>9 = $\times 10^{-1}$<br>0 = $\times 10^0$<br>1 = $\times 10^1$<br>2 = $\times 10^2$<br>5 = $10^{-4}$ | J = $\pm$ 5.0 % | (See Packaging table) | The 5 digit BV number will be encoded using a 36 character code. This code contains numbers 0...9 and letters A...Z (36 characters total) and allows to encode at least 46 655 five digit BV numbers.<br><br>00 = Standard |
| <b>Product Description: AC03 15R 5 % AC</b>  |  |                               |   |                 |                       |  |
| AC03   | 15R  | 5 %                           | AC  |                 |                       |  |
| MODEL <sup>(5)</sup>   | VALUE <sup>(5)</sup>   | TOLERANCE CODE <sup>(5)</sup> | PACKAGING DESCRIPTION <sup>(6)</sup>  |                 |                       |  |

#### Notes

- <sup>(3)</sup> Special winding on request  
<sup>(4)</sup> Other dimensions and variants on request  
<sup>(5)</sup> See "Part Number and Product Description"  
<sup>(6)</sup> See "Packaging Table"  
<sup>(7)</sup> Resistance range on request

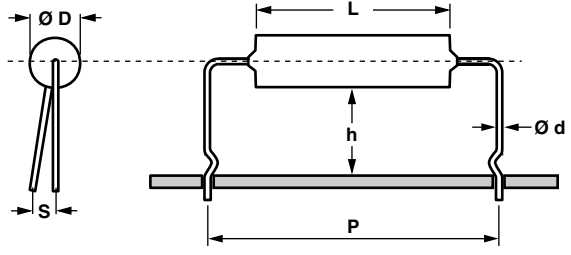
| PACKAGING TABLE |        |            |             |        |            |             |         |            |             |
|-----------------|--------|------------|-------------|--------|------------|-------------|---------|------------|-------------|
| MODEL           | AMMO   |            |             | LOOSE  |            |             | BLISTER |            |             |
|                 | PIECES | PACK. CODE | PACK. DESC. | PIECES | PACK. CODE | PACK. DESC. | PIECES  | PACK. CODE | PACK. DESC. |
| AC01            | 1000   | A1         | A1          |        |            |             |         |            |             |
| AC01 DK/EK      |        |            |             | 500    | LC         | LC          |         |            |             |
| AC01RT          | 2500   | AE         | AE          |        |            |             |         |            |             |
| AC03            | 500    | AC         | AC          |        |            |             |         |            |             |
| AC03 DK/EK      |        |            |             | 500    | LC         | LC          |         |            |             |
| AC03 WSZ        |        |            |             |        |            |             | 1250    | BM         | BM          |
| AC04            | 500    | AC         | AC          |        |            |             |         |            |             |
| AC04 DK/EK      |        |            |             | 500    | LC         | LC          |         |            |             |
| AC05            | 500    | AC         | AC          |        |            |             |         |            |             |
| AC05 DK/EK      |        |            |             | 500    | LC         | LC          |         |            |             |
| AC07            | 500    | AC         | AC          |        |            |             |         |            |             |
| AC07 DK/EK      |        |            |             | 250    | LB         | LB          |         |            |             |
| AC10            | 250    | AB         | AB          |        |            |             |         |            |             |

## DIMENSIONS

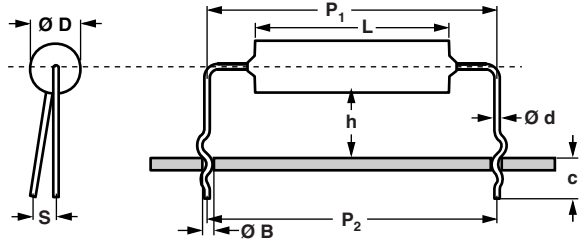


For packaging dimensions see: [www.vishay.com/doc?28721](http://www.vishay.com/doc?28721)

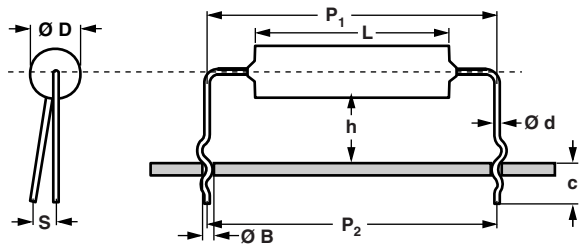
| DIMENSIONS - Resistor types, mass and relevant physical dimensions |                                    |                   |                               |                   |                        |                   |
|--|------------------------------------|-------------------|-------------------------------|-------------------|------------------------|-------------------|
| MODEL  | DIMENSIONS in millimeters [inches] |                   |                               |                   |                        |                   |
|  | D <sub>max.</sub>                  | L <sub>max.</sub> | d                             | x <sub>max.</sub> | G                      | WEIGHT g PER UNIT |
| AC01   | 4.3 [0.169]                        | 11 [0.433]        | 0.8 ± 0.03<br>[0.031 ± 0.001] | 2                 | 63 ± 1 [2.480 ± 0.039] | 0.52              |
| AC03   | 4.8 [0.189]                        | 13 [0.512]        |                               | 2                 | 63 ± 1 [2.480 ± 0.039] | 0.75              |
| AC04   | 5.5 [0.217]                        | 16.5 [0.650]      |                               | 3                 | 63 ± 1 [2.480 ± 0.039] | 1.10              |
| AC05   | 7.5 [0.295]                        | 18 [0.709]        |                               | 3                 | 63 ± 1 [2.480 ± 0.039] | 1.90              |
| AC07   | 7.5 [0.295]                        | 26 [1.024]        |                               | 3                 | 73 ± 1 [2.874 ± 0.039] | 2.60              |
| AC10   | 8.0 [0.315]                        | 44 [1.732]        |                               | 3                 | 88 ± 1 [3.465 ± 0.039] | 4.50              |

**BENDING FORMS**
**KINK TYPE S = EK**


| TYPE        | $\varnothing d$ | $\varnothing D_{max.}$ | L   | $h \pm 1$ | $P \pm 1$ | $S_{max.}$ |
|-------------|-----------------|------------------------|-----|-----------|-----------|------------|
| AC01        | 0.8             | (1)                    | (1) | 8         | 17.8      | 2          |
| AC03 - AC05 |                 |                        |     |           | 25.4      |            |
| AC07        |                 |                        |     |           | 33.0      |            |

**DOUBLE KINK SP = DK SP**


| TYPE        | $\varnothing d$ | $\varnothing D_{max.}$ | L   | $h \pm 1$ | $P_1 \pm 1$ | $P_2 \pm 3$ | $S_{max.}$ | $\varnothing B$ | c           |
|-------------|-----------------|------------------------|-----|-----------|-------------|-------------|------------|-----------------|-------------|
| AC01        | 0.8             | (1)                    | (1) | 8         | 19.8        | 17.8        | 2          | $1.0 \pm 0.1$   | $4.5 \pm 1$ |
| AC03 - AC05 |                 |                        |     |           | 22.0        | 20.0        |            |                 |             |
|             |                 |                        |     |           | 27.4        | 25.4        |            |                 |             |
| AC07        |                 |                        |     |           | 35.0        | 33.0        |            |                 |             |

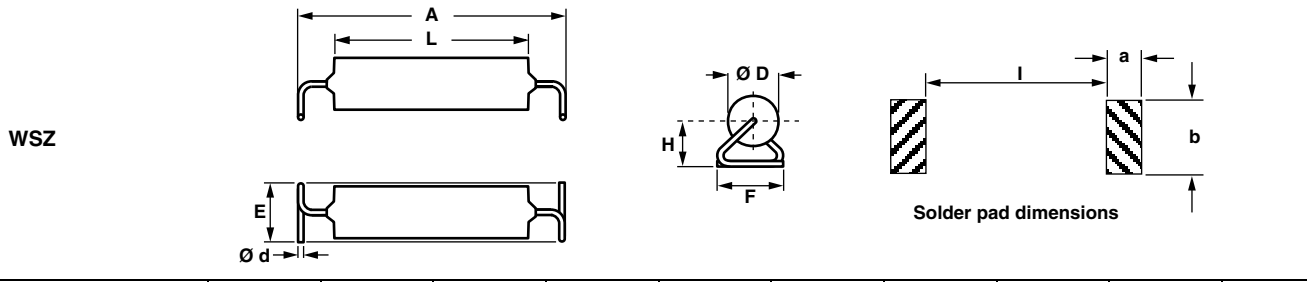
**DOUBLE KINK LP = DK LP**


| TYPE        | $\varnothing d$ | $\varnothing D_{max.}$ | L   | $h \pm 1$ | $P_1 \pm 1$ | $P_2 \pm 3$ | $S_{max.}$ | $\varnothing B$ | c           |
|-------------|-----------------|------------------------|-----|-----------|-------------|-------------|------------|-----------------|-------------|
| AC01 - AC03 | 0.8             | (1)                    | (1) | 8         | 17.8        | 17.8        | 2          | $1.0 \pm 0.1$   | $4.5 \pm 1$ |
| AC03 - AC05 |                 |                        |     |           | 25.4        | 25.4        |            |                 |             |
| AC07        |                 |                        |     |           | 33.0        | 33.0        |            |                 |             |

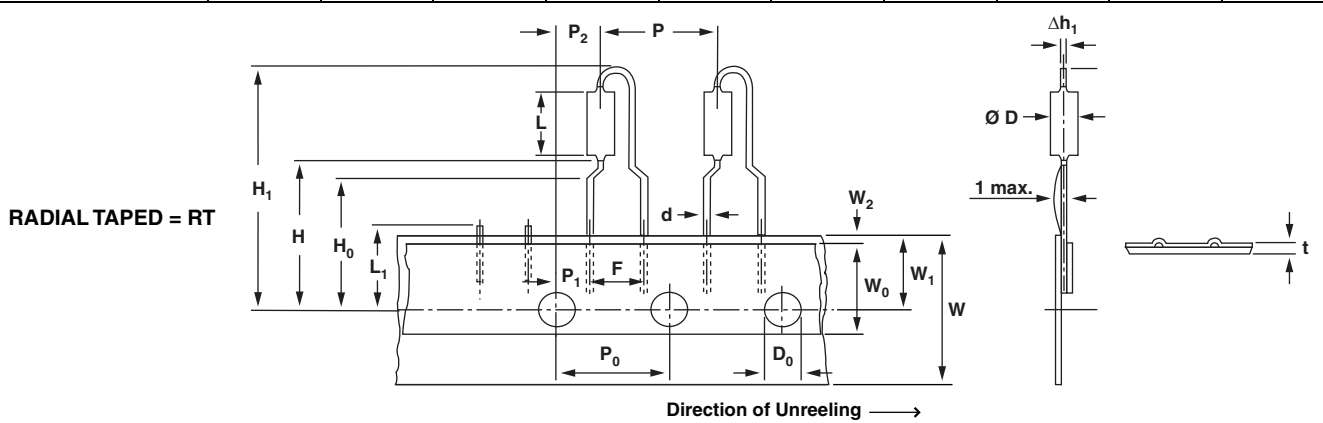
**Note**

(1) See table DIMENSIONS

## BENDING FORMS



| TYPE     | $\varnothing d$ | $\varnothing D_{max.}$ | A            | L       | F             | H             | E             | a   | b   | l    |
|----------|-----------------|------------------------|--------------|---------|---------------|---------------|---------------|-----|-----|------|
| AC03 WSZ | 0.8             | (1)                    | $17 \pm 0.5$ | 11 - 12 | $4.8 \pm 0.5$ | $3.6 \pm 0.5$ | $5.0 \pm 0.5$ | 2.5 | 5.5 | 14.5 |



| TYPE AC01  |                 |                    |
|--|-----------------|--------------------|
| Lead $\varnothing$                               | $\varnothing d$ | 0.8                |
| Diameter   | $\varnothing D$ | (1)                |
| Length   | L               | (1)                |
| Pitch of components                              | P               | $12.7 \pm 1.0$     |
| Pitch of spocket holes (2)                       | $P_0$           | $12.7 \pm 0.3$     |
| Distance between hole center and resistor center | $P_1$           | $3.85 \pm 0.7$     |
| Distance between hole center and lead center     | $P_2$           | $6.35 \pm 1.0$     |
| Lead spacing                                     | F               | $5.0 + 0.6, - 0.1$ |
| Angle of insertion                               | $\Delta h_1$    | 2 max.             |
| Width of carrier tape                            | W               | $18.0 \pm 0.5$     |
| Width of adhesive tape                           | $W_0$           | $12.0 \pm 0.5$     |
| Position of holes                                | $W_1$           | $9.0 \pm 0.5$      |
| Position of adhesive tape                        | $W_2$           | 0.5 max.           |
| Body to hole center                              | H               | $19.5 \pm 1.0$     |
| Lead crimp to hole center (3)                    | $H_0$           | $16.0 \pm 0.5$     |
| Hole $\varnothing$                               | $D_0$           | $4.0 \pm 0.2$      |
| Thickness of tape (4)                            | t               | 0.9 max.           |
| Height for cutting                               | $L_1$           | 11 max.            |
| Height for insertion                             | $H_1$           | 32 max.            |

### Notes

- (1) See table DIMENSIONS
- (2) Test over 10 holes - 9 intervals  $P_0$   $12.7 \times 9 = 114.3 \pm 0.5$
- (3) Parallelism, < 0.5 mm
- (4) Thickness of carrier tape:  $0.55 \text{ mm} \pm 0.1$



PULSE DIAGRAMS



AC01 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



AC03 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



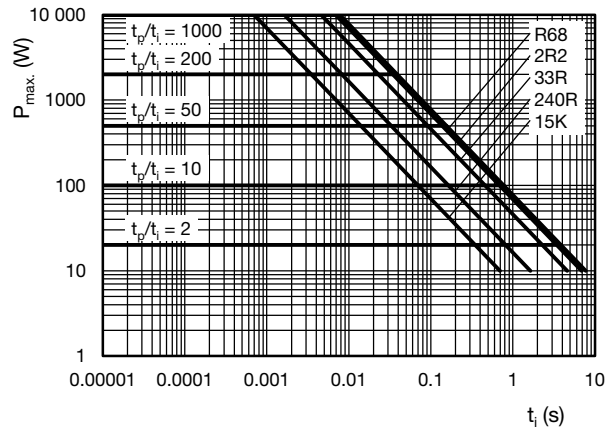
AC04 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



AC05 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



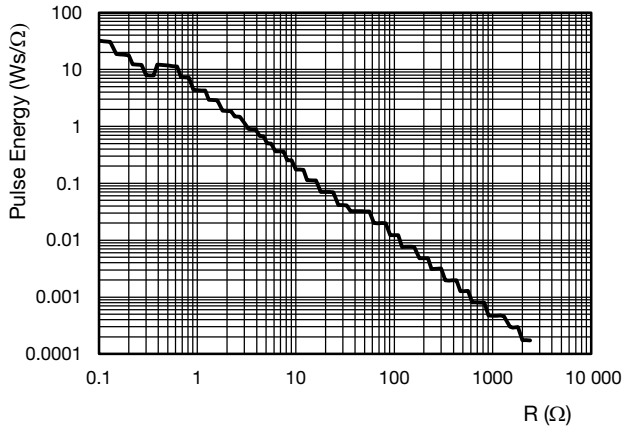
AC07 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



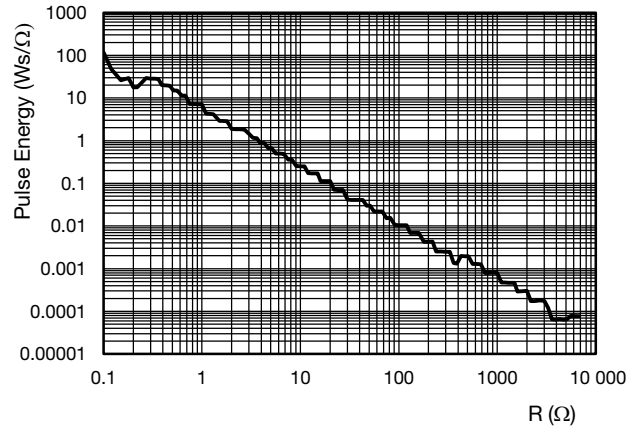
AC10 Pulse on a regular basis; maximum permissible peak pulse power ( $\hat{P}_{max}$ ) as a function of pulse duration ( $t_i$ )



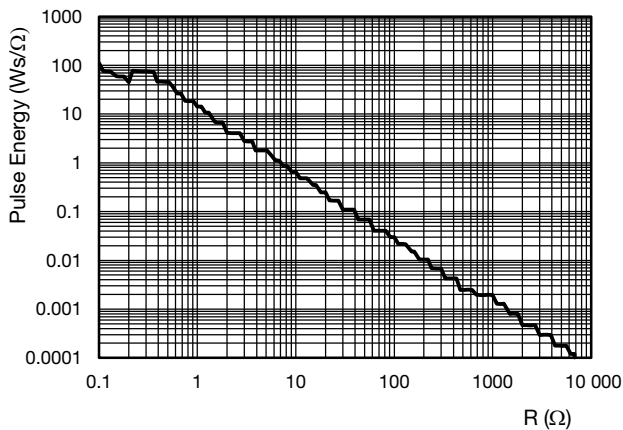
**PULSE DIAGRAMS**



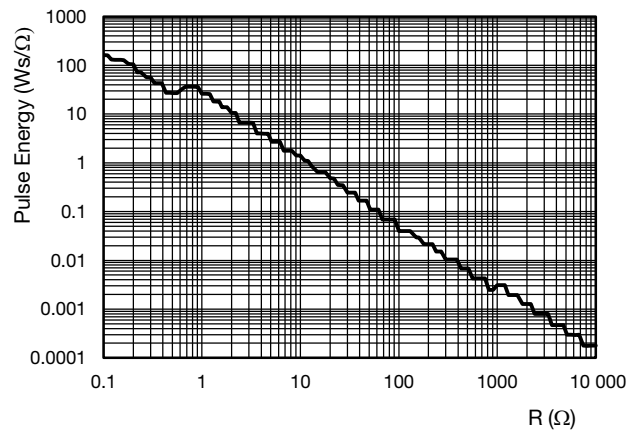
**AC01** Pulse capability; E (Ws) as a function of R (Ω)



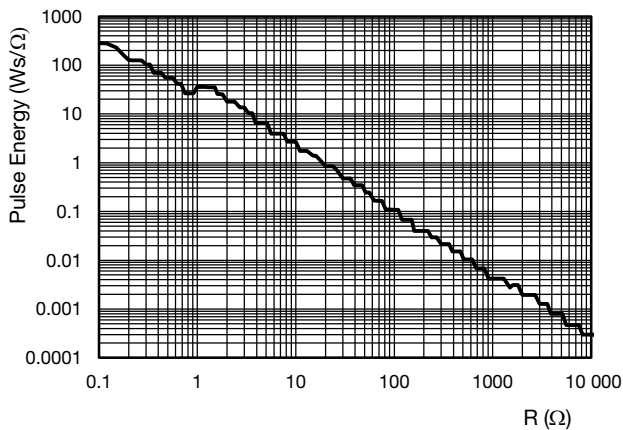
**AC03** Pulse capability; E (Ws) as a function of R (Ω)



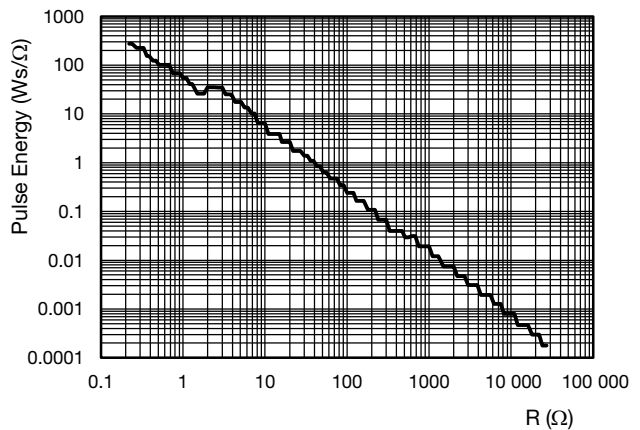
**AC04** Pulse capability; E (Ws) as a function of R (Ω)



**AC05** Pulse capability; E (Ws) as a function of R (Ω)



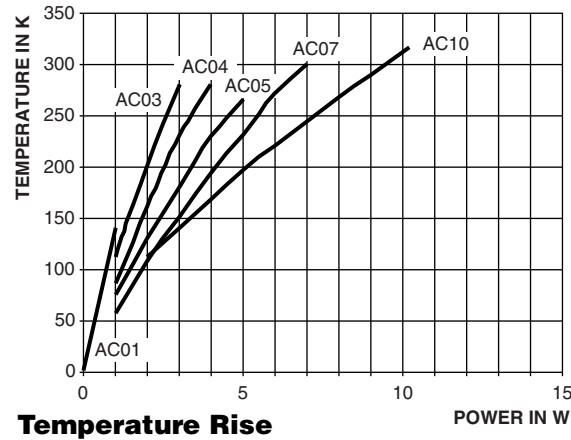
**AC07** Pulse capability; E (Ws) as a function of R (Ω)



**AC10** Pulse capability; E (Ws) as a function of R (Ω)



**FUNCTIONAL PERFORMANCE**



| PERFORMANCE   |   |
|---|---|
| TEST  | PERMISSIBLE CHANGE                        |
| Climatic Category (LCT/UCT/Days)  | 40/200/56                                 |
| Climatic Sequence, IEC 60115-1, 4.23  | $\Delta R = \pm (1 \% R + 0.05 \Omega)$   |
| Damp Heat, Steady State, IEC 60115-1, 4.24<br>(40 ± 2) °C, 56 days, (93 ± 3) % RH | $\Delta R = \pm (5 \% R + 0.1 \Omega)$    |
| Endurance at room temperature (116 % P70), 1000 h, IEC 60115-1, 4.25.2            | $\Delta R = \pm (5 \% R + 0.1 \Omega)$    |
| Endurance at UCT, 200 °C (30 % P70), 1000 h, IEC 60115-1, 4.25.3                  | $\Delta R = \pm (5 \% R + 0.1 \Omega)$    |
| Resistance to Soldering Heat, IEC 60115-1, 4.18<br>(260 ± 5) °C, (10 ± 1) s       | $\Delta R = \pm (0.5 \% R + 0.05 \Omega)$ |
| Robustness of Termination, IEC 60115-1, 4.16<br>10N                               | $\Delta R = \pm (0.5 \% R + 0.05 \Omega)$ |
| Short Time Overload, IEC 60115-1, 4.13<br>10 x Rated Power for 5 s                | $\Delta R = \pm (2 \% R + 0.1 \Omega)$    |



**HISTORICAL 12NC INFORMATION**

- The resistors had a 12-digit ordering code starting with 23.
- The subsequent 7 digits indicated the resistor type, specification and packaging.
- The remaining 3 digits indicated the resistance value:
  - The first 2 digits indicated the resistance value.
  - The last digit indicated the resistance decade in accordance with resistance decade table.

**Resistance Decade**

| RESISTANCE DECADE | LAST DIGIT |
|-------------------|------------|
| 0.1 Ω to 0.91 Ω   | 7          |
| 1 Ω to 9.1 Ω      | 8          |
| 10 Ω to 91 Ω      | 9          |
| 100 Ω to 910 Ω    | 1          |
| 1 kΩ to 9.1 kΩ    | 2          |
| 10 kΩ to 56 kΩ    | 3          |

**12NC Example**

The 12NC code of an AC01 resistor, value 47 Ω supplied in ammpack of 1000 units was: 2306 328 33479.

| <b>HISTORICAL 12NC - Resistor type and packaging</b> |                             |                |              |              |
|--|-----------------------------|----------------|--------------|--------------|
| TYPE   | 23.. ... ..                 |                |              |              |
|  | BANDOLIER IN AMMOPACK       |                |              |              |
|  | RADIAL                      | STRAIGHT LEADS |              |              |
|  | 2500 units                  | 250 units      | 500 units    | 1000 units   |
| AC01   | 06 328 90... <sup>(2)</sup> | -              | -            | 06 328 33... |
| AC03 <sup>(1)</sup>                                  | -                           | -              | 22 329 03... | -            |
| AC04 <sup>(1)</sup>                                  | -                           | -              | 22 329 04... | -            |
| AC05 <sup>(1)</sup>                                  | -                           | -              | 22 329 05... | -            |
| AC07 <sup>(1)</sup>                                  | -                           | -              | 22 329 07... | -            |
| AC10   | -                           | -              | -            | -            |

**Notes**

- <sup>(1)</sup> Products with bent leads and bulk packaging (100 pieces) are available on request
- <sup>(2)</sup> Radial parts with tin plated copper leads





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